UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P. D. Rey. 1459

PAPER NUMBER

P O Box 1450 Alexandria, Virgima 22313-1450

NOTICE OF ALLOWANCE AND FEE(S) DUE

7278 7590 DARBY & DARBY P.C. P.O. BOX 770 Church Street Station New York, NY 10008-0770 61/69/2009 EXAMINER
COZART, FERMIE E

ART UNIT

DATE MAILED: 01/09/2009

 APPLICATION NO.
 FILING DATE
 FIRST NAMED INVENTOR
 ATTORNEY DOCKET NO.
 CONFRMATION NO.

 10/537,232
 05/31/2005
 Tomiharu Okita
 05677/0202806-US0
 6388

TITLE OF INVENTION: METHOD OF MANUFACTURING FULL FACE VEHICLE WHEEL

APPLN. TYPE	SMALL ENTITY	ISSUE FEE DUE	PUBLICATION FEE DUE	PREV. PAID ISSUE FEE	TOTAL FEE(S) DUE	DATE DUE
nonprovisional	NO	\$1510	\$300	\$0	\$1810	04/09/2009

THE APPLICATION IDENTIFIED ABOVE HAS BEEN EXAMINED AND IS ALLOWED FOR ISSUANCE AS A PATENT. PROSECUTION ON THE MERITS IS CLOSED. THIS NOTICE OF ALLOWANCE IS NOT A GRANT OF PATENT RIGHTS. THIS APPLICATION IS SUBJECT TO WITHDRAWAL FROM ISSUE AT THE INITIATIVE OF THE OFFICE OR UPON PETITION BY THE APPLICANT. SEE 37 CFR 1.313 AND MPEP 1308.

THE ISSUE FEE AND PUBLICATION FEE (IF REQUIRED) MUST BE PAID WITHIN THREE MONTHS FROM THE MAILING DATE OF THIS NOTICE OR THIS APPLICATION SHALL BE REGARDED AS ABANDONED. THIS STATUTORY PERIOD CANNOT BE EXTENDED. SEE 35 U.S.C. 151. THE ISSUE FEE DUE INDICATED ABOVE DOES NOT REFLECT A CREDIT FOR ANY PREVIOUSLY PAID ISSUE FEE IN THIS APPLICATION. IF AN ISSUE FEE HAS PREVIOUSLY BEEN PAID IN THIS APPLICATION (AS SHOWN ABOVE), THE RETURN OF PART B OF THIS FORM WILL BE CONSIDERED A REQUEST TO REAPPLY THE PREVIOUSLY PAID ISSUE FEE TOWARD THE ISSUE FEE NOW DUE.

HOW TO REPLY TO THIS NOTICE:

I. Review the SMALL ENTITY status shown above.

If the SMALL ENTITY is shown as YES, verify your current SMALL ENTITY status:

A. If the status is the same, pay the TOTAL FEE(S) DUE shown above.

B. If the status above is to be removed, check box 5b on Part B - Fee(s) Transmittal and pay the PUBLICATION FEE (if required) and twice the amount of the ISSUE FEE shown above, or

If the SMALL ENTITY is shown as NO:

A. Pay TOTAL FEE(S) DUE shown above, or

B. If applicant claimed SMALL ENTITY status before, or is now claiming SMALL ENTITY status, check box 5a on Part B - Fee(s) Transmittal and pay the PUBLICATION FEE (if required) and 1/2 the ISSUE FEE shown above.

II. PART B - FEE(S) TRANSMITTAL, or its equivalent, must be completed and returned to the United States Patent and Trademark Office (USPTO) with your ISSUE FEE and PUBLICATION FEE (if required). If you are charging the fee(s) to your deposit account, section "4b" of Part B - Fee(s) Transmittal should be completed and an extra copy of the form should be submitted. If an equivalent of Part B is filed, a request to reapply a previously paid issue fee must be clearly made, and delays in processing may occur due to the difficulty in recognizing the paper as an equivalent of Part B.

III. All communications regarding this application must give the application number. Please direct all communications prior to issuance to Mail Stop ISSUE FEE unless advised to the contrary.

IMPORTANT REMINDER: Utility patents issuing on applications filed on or after Dec. 12, 1980 may require payment of maintenance fees. It is patentee's responsibility to ensure timely payment of maintenance fees when due.

PART B - FEE(S) TRANSMITTAL

Complete and send this form, together with applicable fee(s), to: Mail Mail Stop ISSUE FEE Commissioner for Patents P.O. Box 1450 Alexandria, Virginia 22313-1450

or Fax (571)-273-2885

INSTRUCTIONS: This form should be used for transmitting the ISSUE IEEE and PUBLICATION IEEE (if required). Blocks 1 through 5 should be completed where accordance A BL further correspondence including the Issuer advances, orders and notification of intensary flows will be mysled to the current correspondence including the Issuer advances, orders and notification of intensary flows will be mysled to the current correspondence including the Issuer advances, orders and notification of intensary flows will be mysled to the current correspondence and accordance and the Issuer advances or intensary flows the Issuer advances of Issuer advances or intensary flows the Issuer advances of Issuer advances or intensary flows the Issuer advances of Issuer advances or intensary flows the Issuer advances or intensary flows the Issuer advance

indicated unless corrects maintenance fee notifica	ed below or directed otl	nerwise in Block 1, by (spondence address	; and/or	(b) indicating a sepa	rate "FEE ADDRESS" for
CURRENT CORRESPONDENCE ADDRESS (Note: Use Block 1 for any change of address)				Note: A certificate of mailing can only be used for domestic mailings of the Fee(s) Transmittal. This certificate cannot be used for any other accompanying papers. Each additional paper, such as an assignment or formal drawing, must have its own certificate of mailing or transmission.			
7278	7590 01/09	V2009				of Mailing or Trans	
DARBY & DA P.O. BOX 770 Church Street St	ation		I b Sta ado trai	creby certify that the tes Postal Service values and to the Mai asmitted to the USP	us Fee(s vith suf I Stop TO (57	s) Transmittal is being ficient postage for firs ISSUE FEE address I) 273-2885, on the d	deposited with the United it class mail in an envelope above, or being facsimile ate indicated below.
New York, NY	10008-0770						(Depositor's name)
							(Signature)
							(Date)
APPLICATION NO.	FILING DATE		FIRST NAMED INVENTOR	2	ATTO	RNEY DOCKET NO.	CONFIRMATION NO.
10/537,232	05/31/2005		Tomiharu Okita		056	77/0202806-US0	6388
TITLE OF INVENTION	: METHOD OF MANU	FACTURING FULL FA	CE VEHICLE WHEEL				
APPLN. TYPE	SMALL ENTITY	ISSUE FEE DUE	PUBLICATION FEE DUE	PREV. PAID ISSU	E FEE	TOTAL FEE(S) DUE	DATE DUE
nonprovisional	NO	\$1510	\$300	\$0 7		\$1810	04/09/2009
EXAMINER		ART UNIT	CLASS-SUBCLASS	J			
COZART,		3726	029-894322				
"Fee Address" ind PTO/SB/47; Rev 03-0 Number is required.	ondence address (or Cha B/122) attached. ication (or "Fee Address i2 or more recent) attach	inge of Correspondence "Indication form led. Use of a Customer	2. For printing on the (1) the names of up to or agents OR, alternat (2) the name of a sing registered attorney or 2 registered patent attelisted, no name will be	o 3 registered pater ively, de firm (having as agent) and the nam orneys or agents. If e printed.	t attorn	era 2	
PLEASE NOTE: Uni recordation as set fort (A) NAME OF ASSIG	less an assignee is ident h in 37 CFR 3.11. Comj GNEE	ified below, no assignee pletion of this form is NO	(B) RESIDENCE: (CIT	atent. If an assign assignment. Y and STATE OR (COUNT	RY)	ocument has been filed for
Please check the appropr	iate assignee category or	categories (will not be p	rinted on the patent):	Individual 🗖 C	orporati	on or other private gro	oup entity 🚨 Government
4a. The following fee(s) are submitted: Issue Fee Publication Fee (No small entity discount permitted) Advance Order - # of Copies			4b. Psyment of Fee(s): (Please first reapply any previously paid issue fee shown above) A check is enclosed. Psyment by credit cant. Form PTO-2038 is attached. The Director is hereby authorized to charge the required fee(s), any deficiency, or credit any overpayment, to Depoids Account Number (enclose an extra copy of this form).				
5. Change in Entity Sta	tus (from status indicate is SMALL ENTITY state		b. Applicant is no los	sane alaimina SMA	II ENT	FITV status Sea 27 Cl	P 1 27(a)(2)
							e assignee or other party in
		nes ratent and Trademar	Conice.				
Authorized Signature				Date			
Typed or printed name				Registration N			
This collection of inform an application. Confiden submitting the completes this form and/or suggesti Box 1450, Alexandria, V Alexandria, Virginia 223	nation is required by 37 C tiality is governed by 35 d application form to the ions for reducing this bu Virginia 22313-1450. DO 113-1450.	CFR 1.311. The information U.S.C. 122 and 37 CFR USPTO. Time will vary rden, should be sent to the DNOT SEND FEES OR	on is required to obtain or 1.14. This collection is es a depending upon the indi- tie Chief Information Offic COMPLETED FORMS T	retain a benefit by stimated to take 12 vidual case. Any co er, U.S. Patent and O THIS ADDRES	the publ minutes omment Traden S. SENI	ic which is to file (and to complete, includin s on the amount of tir hark Office, U.S. Depo O TO: Commissioner	I by the USPTO to process) g gathering, preparing, and ne you require to complete utment of Commerce, P.O. for Patents, P.O. Box 1450,

Under the Paperwork Reduction Act of 1995, no persons are required to respond to a collection of information unless it displays a valid OMB control number.

PTOL-85 (Rev. 08/07) Approved for use through 08/31/2010.



UNITED STATES PATENT AND TRADEMARK OFFICE

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS

P O Box 1450 Alexandria, Virgima 22313-1450 www.uspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.		
10/537,232	05/31/2005	Tomiharu Okita	05677/0202806-US0	6388		
7278	7590 01/09/2009		EXAMINER			
DARBY & DA	RBY P.C.	COZART, JERMJE E				
P.O. BOX 770			ART UNIT	PAPER NUMBER		
Church Street Station New York, NY 10008-0770			3726 DATE MAII ED: 01/09/200	9		

Determination of Patent Term Adjustment under 35 U.S.C. 154 (b)

(application filed on or after May 29, 2000)

The Patent Term Adjustment to date is 603 day(s). If the issue fee is paid on the date that is three months after the mailing date of this notice and the patent issues on the Tuesday before the date that is 28 weeks (six and a half months) after the mailing date of this notice, the Patent Term Adjustment will be 603 day(s).

If a Continued Prosecution Application (CPA) was filed in the above-identified application, the filing date that determines Patent Term Adjustment is the filing date of the most recent CPA.

Applicant will be able to obtain more detailed information by accessing the Patent Application Information Retrieval (PAIR) WEB site (http://pair.uspto.gov).

Any questions regarding the Patent Term Extension or Adjustment determination should be directed to the Office of Patent Legal Administration at (571)-272-7702. Questions relating to issue and publication fee payments should be directed to the Customer Service Center of the Office of Patent Publication at 1-(888)-786-0101 or (571)-272-4200.

Application No. Applicant(s) 10/537,232 OKITA ET AL. Notice of Allowability Examiner Art Unit Jermie F Cozart 3726 -- The MAILING DATE of this communication appears on the cover sheet with the correspondence address--All claims being allowable, PROSECUTION ON THE MERITS IS (OR REMAINS) CLOSED in this application. If not included herewith (or previously mailed), a Notice of Allowance (PTOL-85) or other appropriate communication will be mailed in due course. THIS NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RIGHTS. This application is subject to withdrawal from issue at the initiative of the Office or upon petition by the applicant. See 37 CFR 1.313 and MPEP 1308. This communication is responsive to the RCE received 12/3/08. 2. The allowed claim(s) is/are 1-7. 3. Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). b) ☐ Some* c) ☐ None of the: 1. T Certified copies of the priority documents have been received. 2. Certified copies of the priority documents have been received in Application No. 3. Copies of the certified copies of the priority documents have been received in this national stage application from the International Bureau (PCT Rule 17.2(a)). * Certified copies not received: _____. Applicant has THREE MONTHS FROM THE "MAILING DATE" of this communication to file a reply complying with the requirements noted below. Failure to timely comply will result in ABANDONMENT of this application. THIS THREE-MONTH PERIOD IS NOT EXTENDABLE. A SUBSTITUTE OATH OR DECLARATION must be submitted. Note the attached EXAMINER'S AMENDMENT or NOTICE OF INFORMAL PATENT APPLICATION (PTO-152) which gives reason(s) why the oath or declaration is deficient. CORRECTED DRAWINGS (as "replacement sheets") must be submitted. (a) Including changes required by the Notice of Draftsperson's Patent Drawing Review (PTO-948) attached 1) hereto or 2) to Paper No./Mail Date (b) including changes required by the attached Examiner's Amendment / Comment or in the Office action of Identifying indicia such as the application number (see 37 CFR 1.84(c)) should be written on the drawings in the front (not the back) of each sheet. Replacement sheet(s) should be labeled as such in the header according to 37 CFR 1.121(d). 6. DEPOSIT OF and/or INFORMATION about the deposit of BIOLOGICAL MATERIAL must be submitted. Note the attached Examiner's comment regarding REQUIREMENT FOR THE DEPOSIT OF BIOLOGICAL MATERIAL. Attachment(s) 1. Notice of References Cited (PTO-892) 5. Notice of Informal Patent Application 2. Notice of Draftperson's Patent Drawing Review (PTO-948) Interview Summary (PTO-413), Paper No./Mail Date 3. Information Disclosure Statements (PTO/SB/08), 7. X Examiner's Amendment/Comment Paper No./Mail Date 4. T Examiner's Comment Regarding Requirement for Deposit 8. T Examiner's Statement of Reasons for Allowance of Biological Material Other .

Application/Control Number: 10/537,232 Page 2

Art Unit: 3726

EXAMINER'S AMENDMENT

 An examiner's amendment to the record appears below. Should the changes and/or additions be unacceptable to applicant, an amendment may be filed as provided by 37 CFR 1.312. To ensure consideration of such an amendment, it MUST be submitted no later than the payment of the issue fee.

The application has been amended as follows:

In the specification,

- Page 1, Paragraph [0002], Line 9, -in relation to- has been inserted after "coaxially".
- Page 2, Paragraph [0004], Lines 13 and 14, "Paten" has been changed to -Patent- -;
 - Paragraph [0005], Lines 2 and 4, "Paten" has been changed changed to -Patent- -.
- Page 17, Paragraph [0033], Line 8, "32" has been changed to --31--.
- Page 19, Paragraph [0035], Line 9, "32" has been changed to -31- -.

 In the claims.
 - Claim 1, Line 16, "file" has been changed to -fill- -.
 - Claim 7, Line 1, "1" has been changed to -5- -.
- 2. The following changes to the drawings have been approved by the examiner and agreed upon by applicant: Figures 5(A) and 5(B) should be labeled as - Prior Art- -. In order to avoid abandonment of the application, applicant must make these above agreed upon drawing changes.

Application/Control Number: 10/537,232 Page 3

Art Unit: 3726

3. The following is an examiner's statement of reasons for allowance: Regarding claim 1, the prior art does not teach or suggest seating and positioning said peripheral joining end on the bottom surface of the annular joining groove, thereby forming a welding heat confining annular region as a void surrounded by an inside groove wall of the annular joining groove, a bottom surface of the annular joining groove and the inside slope peripheral surface of the peripheral joining end, and welding the annular joining groove to an edge of the peripheral joining end at an outside surface of the wheel rim, such that weld metal is formed to fill the welding heat confining region and the wheel disk and the wheel rim are joined, in combination with the other claimed limitations; Regarding claim 5, the prior art does not teach or suggest seating and positioning said peripheral joining end on the bottom surface of the annular joining groove, thereby forming a welding heat confining annular region as a void surrounded by an inside groove wall of the annular joining groove, the bottom surface of the annular ioining groove and the inside slope peripheral surface of the peripheral joining end, and forming an outside space in the annular groove that opens away from an outside surface of the peripheral joining end; and welding the annular joining groove to an edge of the peripheral joining end by flowing metal in a liquid state melted from welding wire to fill said outside space, such that the annular joining groove and the peripheral joining end are melted by the liquid-state metal and the liquid-state meta fills the welding heat confining annular region, so that the wheel disk and the wheel rim are joined, in combination with the other claimed limitations.

Art Unit: 3726

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Conclusion

- 4. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Jermie E. Cozart whose telephone number is 571-272-4528. The examiner can normally be reached on Monday-Thursday, 7:30 am 6:00 pm. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.
- 5. Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

/Jermie E Cozart/ Primary Examiner, Art Unit 3726